

NEY LTD

A comprehensive approach to woodworking

MACHINES - MATERIALS - SERVICE - FINANCE



Information taken from the NEY Materials Catalogue 2011

Available on request.

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Hot Melt Adhesives

Available in EVA and PUR, cartridges and granules

NEY Hotmelt Adhesives will bond a variety of materials together such as:

- PVC
- ABS
- Acrylic
- PP
- Melamine
- Polyester
- Real Wood Veneer
- High Pressure Laminates



Granules



Hot melt cartridges

Below is a comprehensive guide giving clear advice on the best adhesive for the right edging to panel, designed to meet our customers requirements.

NEY HOT MELT ADHESIVE GUIDE		Hot Melt Granules (EVA)					Hot Melt Cartridge (EVA)		Polyurethane (PUR)	
		AHM010	AHM020	AHM030	AHM040	AHM060	AHM050	AHM055	AHM325	AHM320
Application	Straightline Edgbanding	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Shaped & Hand Held Edgbanding	-	-	-	✓	-	-	-	-	-
	Softforming	✓	✓	✓	-	✓	-	-	-	-
	Application Temperature	180°-200°	190°-200°	180°-200°	130°-150°	190°-210°	210°-230°	211°-230°	130°-150°	130°-150°
	Feed Speed m/min	8-15m	15m +	8-15m	Hand fed	8-15m	8-20m	8-20m	8m +	8m +
Substrates	Melamine/Polyester	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Wood Veneers Fleeced	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Thick Wood Veneers	-	✓	✓	-	✓	✓	✓	✓	✓
	Solid Wood Lippings	-	✓	✓	-	✓	✓	✓	✓	✓
	PVC/ABS/Acrylic/PP 1mm or Less	✓	✓	✓	✓	✓	✓	✓	✓	✓
	PVC/ABS/Acrylic/PP 1mm or Above	✓	✓	✓	✓	✓	✓	✓	✓	✓
	High Pressure Laminates (HPL)	•	•	•	•	•	•	•	✓	✓
Colour	Natural	✓	✓	✓	✓	✓	✓	Opaque	✓	✓
	White	-	✓	-	-	-	✓	-	-	-
	Black	-	✓	-	-	-	✓	-	-	-
Packaging	Format	Granules	Granules	Granules	Granules	Granules	Ø 63mm	Ø 63mm	Ø 63mm	2kg block
	Size	5kg, 25kg	5kg, 25kg	5kg, 25kg	5kg, 25kg	5kg, 25kg	45 p/box	45 p/box	6 p/box	4 p/box

• NEY recommend priming. Please refer to our technical data sheet available from www.ney.co.uk/materials or by contacting our sales office.