











2016/2017



Edgebanding

Professional solutions





AG98F | Manual edgebander

For edgebanding preglued PVC, melamine and veneer. Enables banding of circular or shaped pieces. Its special design with adjustable clamps ensures high precision work with great stability. A practical edge trimming system included. The possibility of surface glueing or with excess on either of the two sides. Set up time: less than one minute.



High precission and stability during edgebanding.

AG98E | Manual edgebander

For edgebanding preglued PVC, polyester, melamine and wood veneer. For the same types of banding as the AG98F. When using the lap banding guide, included in the machine set, it is possible to band the internal sides of doors, grooves or jamb cut outs.



Banding the internal side of a lapped door.

Optional accessories

2800000 AU93 Edge trimmer 2100000 RC21E End trimmer 5246025 Roller inclined at 4° for edge-banding on inclined door surfaces, etc.



Enables banding of circular or shaped pieces.

Optional accessories

2800000 AU93 Edge trimmer 2100000 RC21E End trimmer 5246194 Roller at 4° specially designed for banding inclined surfaces on doors, etc.

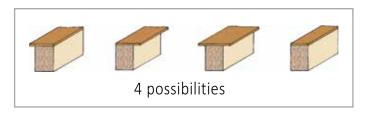
Clamping systems (see page 89-92)



Banding the upper side of the lap.



Clamping systems (see page 89-92)





- I	
Input power	1,500 W
Maximum banding width (1 mm thickness)	50 mm
Temperature	I: 300°C II: 525°C
Air delivery	400 l/min
Weight	2.7 kg

Specifications	(€□∰∰
Input power	1,500 W
Maximum rabbet width	40.5 mm
Minimum rabbet height	4.5 mm
Maximum banding width (1 mm thickness)	50 mm
Temperature	I: 300°C II: 525°C
Air delivery	400 l/min
Weight	2.7 kg



AG98R | Manual edgebander

For banding preglued PVC, polyester, melamine and veneer tapes. Enables to band circular or shaped pieces. Its special design with adjustable clamps ensures high precission work with great stability.

Practical end trimming system included. Possibility to band flush with panel surface or with excess on either of both sides. Set up time less than one minute.

Two tape feeding systems: Holder for tape rolls up to 1 mm thickness and 50 mm width.

Manual feeding for pre-cut strips up to 3 mm thickness and 25 mm width.

It also includes as standard a roll holder for banding with rolls.



Easy to place the pre-cut strip.



 $\label{thm:constraint} \mbox{High precission and stability during} \\ \mbox{edgebanding}.$



Manual feeding for banding pre-cut strips up to 3 mm thickness and 25 mm width with high precission and stability.

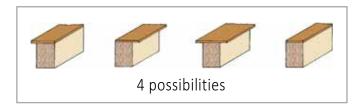
Optional accessories

2800000 AU93 Edge trimmer 2100000 RC21E End trimmer 5600300 FR156N Trimmer 2100600 RC221R End trimmer 5246025 Roller inclined at 4° for edge-banding on inclined door surfaces, etc.

Clamping systems (see page 89-92)



Possibility to band straight, circular or shaped pieces.



Specifications	(€□∰\
Input power	1,500 W
Maximum banding width (1 mm thickness)	50 mm
Maximum banding width (3 mm thickness)	25 mm (pre-cut strip)
Temperature	I: 300°C II: 525°C
Air delivery	400 l/min
Weight	2.8 kg







AU93 | Double edge trimmer

Cuts both sides simultaneously. For edges up to 40 mm. For larger edges it can be used as two independent edge trimmers. Top quality long life blades which are easy to replace once worn.



Trims both sides simultaneously.

RC21E | Manual end trimmer

It allows a perfect, clean and high quality cut on all the corners of the board. No other finishing operations are needed. Equipped with twin use blades.

For trimming PVC, melamine, Polyester, veneer, etc. up to 0.6 mm thickness



Clean precise cut.

Blades 2850083 Set of 6 blades for AU93

Blades

2150112 Set of blades for RC21E

Max. tape width	unlimited
Max. tape width for simultaneous trimming	40 mm
Max. tape thickness	0.6 mm

Spe	cific	ation

Max. tape widht	54 mm
Max. tape thickness	0.6 mm





RC221R | Manual end trimmer

For cutting the excess of tape at both ends of panel. It provides a clean and exact cut, avoiding to damage the panel already banded. For cutting tapes on PVC, melamine, polyester, veneer, etc... up to 45 mm width and 2 mm thick. The blades can be sharpened. Possibility to regulate the cutting position.



Clean and exact cut.

Spare blades 2131101 Blade RC221R

Spare blades 5231097 Movable blade 5231099 Fixed blade



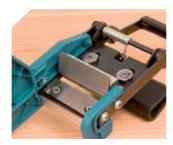
For cutting the excess of PVC, melamine, polyester, veneer, etc. tapes up to 45 mm width and 3 mm thick at both ends of panel. It provides a clean and exact cut, avoiding to damage the panel already banded. The guillotine system allows to cut the tape without effort. The blades can be sharpened. Possibility to regulate the cutting position. It enables precise angular cutting up to 60°.



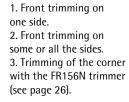
Cutting on both sides on straight panels.



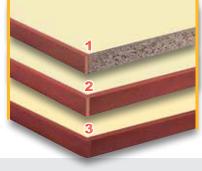
Cutting on circular panels.



Cutting system with two blades.







Specifications

opeccu cions	
Max. tape width	45 mm
Max. cutting width with 1.5 mm tapes	45 mm
Max. cutting width with 2 mm tapes	35 mm

Max. cutting width with 1 mm tapes	55 mm
Max. cutting width with 2 mm tapes	45 mm
Max cutting width with 3 mm tapes	25 mm



EB10C | Edgebander

For panel edgebanding with preglued PVC, melamine and veneer. Powerful hot air system with electronic temperature control. Automatic end trimming. Rapid heat up time (2 min). No compressed air or dust collector required. Equipped with motorized trimming unit on both sides.



Power trimming unit: Trimming strip on both sides simultaneously.



 $Electronic \, temperature \, regulation.$



Banding curved pieces.

Optional accessories

6399082 Cantspray 8599694 Netspray Pre-gluer for tapes (see pages 113-114)

${\bf Standard\ equipment}$

Foot pedal for rear end trim for curved pieces AK97NW Motorized trimming unit

Specifications	(€∰∰≘
Input power	2,850 W
Min. panel thickness	7 mm
Max. panel thickness	65 mm
Electronic temp. control	0°-500°C
Dimensions	600x950x430 mm
Weight	35 kg



EB25 | Edgebander

For panel edgebanding with preglued PVC, melamine and veneer. Automatic edge feeding system. Trimming on both sides. Motorized top and bottom trimming unit. Front edge trimming, rear flush cutting of the tape. No compressed air or dust collector required. Powerful hot air system with electronic temperature control. Minimum heat up time (2 min). Belt feeder for automatic workpiece.

Single phase 220-240 V No compressed air required.



Safety control (STOP). Electronic temperature control.



Power trimming unit: trimming both sides simultaneously.



Feed unit: feeding of the workpiece to be edged.



End cutting of front and back of the tape.

Optional accessories

PR25P Pre-gluer for tapes (see page 113-114) 6399082 Cantspray 8599694 Netspray.

Standard equipment

Motorized trimming unit Belt feeder Table extension



Cantspray and Netspray

CantSpray is a non-adherent silicone free spray for all movable parts of the edgebanding machines (trimming bits & end cutting blades). It helps to keep clean all the elements from the adhesive residue, which ensures the perfect final performance of the machine. It's silicone-free, so it doesn't leave grease marks on the used materials and doesn't interfere with afterwards treatments (painting, lacquering, varnishing, etc).

NetSpray is a multi-purpose cleaner for effortless removal of adhesive residue, glue streaks and other impurities on all kind of plastic surfaces (like PVC, melamine, ABS, etc). Dries quickly without leaving streaks. It's presented in spray and possesses a pleasant citrus aroma.

Specifications	(€∰∰∆□
Input power	3,000 W
Min. panel thickness	11 mm
Max. panel thickness	50 mm
Electronic temp. control	0°-500°C
Working speed	4.2 m/min
Dimensions	1,720x950x1.350 mm
Weight	117 kg





EB35 | Edgebander

Specially designed for banding preglued PVC, polyester, melamine and veneer tapes. Possibility to band and trim tapes up to 3 mm thick. Belt feeder for automatic workpiece feeding. Top and bottom trimming by two independant motorized trimming units, equipped with TCT bits; possibility to trim with radius or straight edges. Scrapper unit and automatic tape feeding system. Front and rear flush cutting of the tape (for tapes up to 2 mm thick). Minimum heat up time. Electronic temperature control. Minimal, easy maintenance. Large surface table with special guides.

Single phase 220-240 V No compressed air required.

Standard equipment

Belt feeder unit Motorized top and bottom trimming unit with TCT bits r=3+10° chanfer Scrapper unit Front and rear flush cutting Table extension



Automatic workpiece feeding.



Front and rear flush cutting (tapes up to 2 mm thickness only).



Simultaneous top and bottom trimming, with radius or 10° chanfer. Flat scrappers after the trimming unit.

Optional accesories

8200300 AS382L Dust collector, equipped with two motors and prepared to work during the trimming cicles automatically

8545498 For general dust collection systems with a minimum capacity of 1000 m³/h. Attachment with connectors Ø ext. 38-100 mm 6399082 Cantspray. Non-adherent

without silicone 8599694 Netspray. Multi-purpose cleaner

PR25P Pregluers (see page 113-114)

Optional bits

Carbide bit r=3+10° (included as standard equipment) Carbide bit r=2+10° Carbide bit 45° To ensure the tape is well banded, the EB35 incorporates two auxiliary rollers on the banding table and a special pressers set, allowing the optimum pressure of the panel on the banding unit. This ensures a correct banding, specially when using thick and rigide tapes. The EB35 is also equipped with a selection lever to regulate the correct workpiece position depending the tape thickness. A heating unit «Leister» with electronic regulation, from 0° to 500°, is ensuring a correct banding temperature for any kind of tapes.

Weight





Specifications

Input power	4,000 W
Min. panel thickness	13 mm
Max. panel thickness 1 mm tape	50 mm
Max. panel thickness 2 mm tape	35 mm
Max. panel thickness 3 mm tape	25 mm
Min. panel width	102 mm
Min. panel length	110 mm

Electronic temp.control	0°-500°C
Working speed	4 m/min
Trimming unit no-load speed	10,000/min
TCT bits	Ø 59, Z4, R3, +10°
Voltage (single phase)	220-240 V
Dimensions	1,720x950x1,350 mm

135 kg

EB140 | Automatic hot melt edgebander





Touch screen for an easier machine control. Temperature adjustment from 120° to 220°C. Automatic temperature control. ECO mode.

Self-checking system.
Users management. Operation tutorials.



Motorised pressure gluing roller. Allows a perfect banding from the beginning of the panel.

Patented system.

3

Automatic feeder for tape rolls with pneumatic cutting system.



Direct adjustment of the trimming bits and copiers by digital meters.



Simultaneous adjustment for the tape thickness, intake guide and gluing roller by a single digital meter.

Roller holder for rolls up to 590 mm diameter.



Glue pot with non-stick Teflón® cover. The amount of glue can be also adjusted.

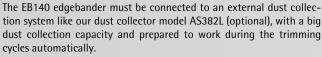
Teflón® is a trade mark of E. I. du Pont de Nemours and Company

EB140 | Automatic hot melt edgebander



The accessibility to the different parts of the machine is easy and comfortable. The EB140 has several doors and movable elements making easy the different adjustments.







External dust collection for pipes of 100 mm diameter. To be connected to dust collection systems with a minimum air flow of 1000 m3/h.

Bits included as standard equipment

8540183 Upper bit Ø 60 Z4, r:2, 10° bevel 8540184 Lower bit Ø 60 Z4, r:2, 10° bevel

Optional bits

8540172 Upper bit Ø 60 Z4, r:3, 10° bevel 8540173 Lower bit Ø 60 Z4, r:3, 10° bevel 8540185 Upper bit Ø 60 Z4, 45° bevel 8540186 Lower bit Ø 60 Z4, 45° bevel

Optional accessories

6399082 Cantspray. Silicone free antiadhesive spray. 8599694 Netspray. Multi-purpose cleaner for effortless removal of adhesive residue. 8599611 Lubricating oil 30 ml. 8546317 Locking kit for end trimmer (for banding laminates) 2599266 Container of glue 4 kg





45 mm for tapes from 0.4 to 2 mm
25 mm for tapes of 3 mm
13/45 mm
140/65 mm
5 m/min
10,000/min
60 mm 4Z R2+10°









Roller holder capacity	590 mm
Glue pot capacity	1 kg
Working temperature	120-220°C
Feeder motor power	0.18 kW
Trimming unit motor power	0.37 kW
Gluing unit motor power	0.09 kW
Weight	260 kg







PAE85T | Corner round trimmer

Corner round trimmer for the automatic trimming on straight, curved or postformed corners on banded panels.

Thanks to the big bit diametre it is posible to obtain a high quality trimming. Equipped with an extendable guide for bigger pieces.

Guide for positioning the panel to be trimmed in an easy and fast way. Pneumating presser for fixing the panel during the trimming process.

The copier is independant from the bit to avoid an accidental damage of the panel. Other radius can be possible under order.

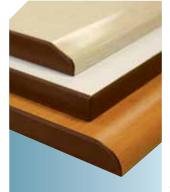


Extensible guide for big pieces.



Guiding fence on the side of the Separate copier from the bit. tape to be trimmed.





High quality trimming in several kind of corners.

Bit included as standard equipment 8540183 Upper bit Ø 60 Z4, r:2, 10° bevel

Optional bits

8540172 Upper bit Ø 60 Z4, r:3, 10° bevel 8540185 Upper bit Ø 60 Z4, 45° bevel

CE

Trimming bit (optional)	R: 3 - chanfer 10°
Bit diameter	60 mm
Bit speed	10.000/min
Voltage	230 V / 50-60 Hz
Working pressure	6 bar

rapid

EB135 | Automatic hot melt edgebander

Fast and compact; it offers a perfect performance at a very competitive price.

 $\label{eq:Quickstart} \mbox{ Quick start and adjustment.} \mbox{ 5 minutes} \\ \mbox{ heat up time.}$

For PVC, melamine, veneer and ABS tapes (included 3D and glass effect). Possibility to use tapes up to 3 mm thick.

Glue temperature adjustment controlled by microprocessor, which avoids the temperature oscillation.

Motorised pressure gluing roller to ensure the perfect edgebanding from the beginning of the panel.

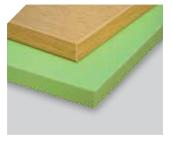
Gluing roller with polymerization processing which helps to reduce the glue consumption.

Glue pot covered by Teflon® for an easy cleaning and maintenance.

Excellent finishings without adhesive residue due to the double flat scraper. High performance. Up to 120 m of continue edgebanding with the glue pot content.

Panel thickness from 13 up to 50 mm. Suitable for lightweight panels as well.

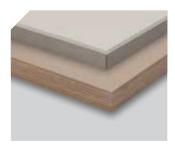




Excellent finishings with different kind of tapes.



 $\label{thm:edge} Edge banding of lightweight panels.$



For ABS tapes with 3D and glass effect.



To ensure the tape is well banded, the EB135 is equipped with an automatic feeder for assisted and effortless edgebanding.

Thanks to the two auxiliary rollers on the banding table and a special pressers set, we achieve the optimum pressure of the panel on the banding unit. This ensures a correct banding, specially when using thick and rigide tapes.



Easy cleaning and maintenance:

Glue pot and tape sliding base are covered by Teflon® for an easy cleaning and maintenance.

Teflón® is a trade mark of E. I. du Pont de Nemours and Company

Fast and easy adjustment. Perfect performance. Minimum maintenance.





Simply display screen. Glue temperature adjustment controlled by microprocessor, which avoids the temperature oscillation.



Trimming unit with digital adjustment. Possibility to trim with different radius or 10° chamfer. Excellent finishings without adhesive residue due to the double flat scraper. Automatic front and rear flush cutting.



Motorised pressure (gluing) roller. Optimum capacity of the glue pot. Easy to reload and to maintain clean thanks to its Teflon® cover.



Easy to reload thanks to the special chute. It's equipped with dispenser to reload the glue while working, with no need to stop the machine.



Simple and fast tape thickness adjustment. It allows tapes up to 3 mm thick.



Precise control of the glue dosage on the tape, which helps to adapt correctly the performance of the machine to different kind of materials.



Standard equipment

Belt feeder unit Motorised top and bottom trimming unit with TCT bits r=2 + 10° chamfer Flat scrapers at both sides of the panel Front and rear flush cutting Table extension

Bits included as standard equipment

8540183 Upper bit Ø60 Z4, r:2, 10° bevel 8540184 Lower bit Ø60 Z4, r:2, 10° bevel

Optional bits

8540172 Upper bit Ø60 Z4, r:3, 10° bevel 8540173 Lower bit Ø60 Z4, r:3, 10° bevel 8540185 Upper bit Ø60 Z4, 45° bevel 8540186 Lower bit Ø60 Z4, 45° bevel

Optional accessories

8200300 AS382L Dust collector, equipped with two motors and prepared to work during the trimming cicles automatically. 8545498 Attachment with connectors Ø ext. 38-100 mmFor general dust collection systems with a minimum capacity of 1000 m³/h.



2599266 Container of glue 4 Kg



6399082 Cantspray. Silicone free antiadhesive spray. 8599694 Netspray. Multi-purpose cleaner.













Working speed	4 m/min
Trimming unit no-load speed	10,000/min
Trimming bits	Ø 59, Z4, R2, +10°
Voltage (single phase)	220-240 V
Dimensions	1,720x950x1,350 mm
Weight	150 kg

PEB250+ | Hot melt portable edgebander

Hot melt portable edgebander. For PVC, ABS, melamine, laminate or veneer tapes, previously cut to the wanted length, on straight, round or shaped panels. Very practical for small manufacturing series due to its easy operation and fast adjustment. The height tape adjustment and panel thickness is very easy and intutive. Equipped with assisted tape feeding and electronic speed control to work at the most convenient speed.

With electronic temperature control the machine is also equipped with a precise control for the glue dosage on the tape.

Glue pot and tape sliding base covered by Teflon® for an easy cleaning and maintenance.

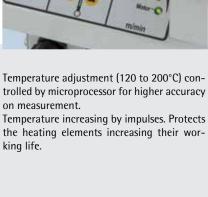
Video Adjustable exit tape guide. Precise control of Gluing roller with polyme-Guarantees the position rization processing. Allows the glue dosage on of the tape regarding the to band ABS tapes with 3D the tape. and glass effect.

Adjustable infeed guide.

Adjustable tape thickness for a better glue smoothness.

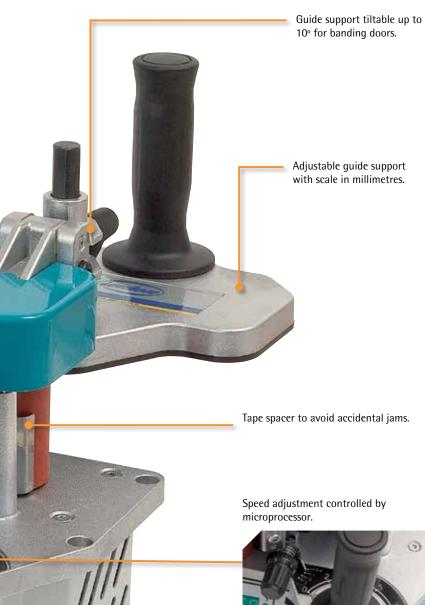


Temperature adjustment (120 to 200°C) controlled by microprocessor for higher accuracy











Glue pot and tape sliding base covered by Teflon® for an easy cleaning and maintenance.

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Model PEB200 without electronic speed nor temperature adjustment

Optional accessories

5046525 Table MEB250 for stationary



5046586 MEB250A Table for stationary operation, with automatic rear tape cutting and roller holder.



5046266 Set roller holder & end trimmer.

5046686 MI250 Tilting table.

5046703 AK97NW set for MEB250A.

5046704 Guide extension for MEB250A.

5046705 RP80 presser roller set.

5600510 Trimming set FR256N

2800000 Hand edge trimmer AU93

2100000 Hand end cutter RC21E

2100600 Hand end cutter RC221R (for 2 mm)

5245922 Hand end cutter RC321S

(for 3 mm)

2599266 Container of glue 4 kg

6399082 Cantspray, silicone free nonadherent spray to avoid the glue to stick on the rollers.

8599694 Netspray, multi-purpose cleaner for effortless removal of adhesive residue.



5046764 Auxiliary roller

Easy and fast to install on the edge bander, it allows an ideal banding on difficult places, like corners or concave shapes with a close radius.

Specifications on page 111

PEB250TRM | Hot melt edgebander with stationary table

Hot melt edgebander with stationary table. For PVC, ABS, melamine, laminate or veneer tapes, on straight, round or shaped panels. Very practical for small manufacturing series, especially on straight panels. Easy operation and fast adjustment. Table with extending frontal guide to work with total stability. The height tape adjustment and panel thickness is very easy and intuitive. Equipped with assisted tape feeding and electronic speed control to work at the most convenient speed.

With electronic temperature control the machine is also equipped with a precise control for the glue dosage on the tape.

Glue pot and tape sliding base are covered by Teflon® for an easy cleaning and maintenance.

It's equipped with roller holder and automatic rear tape cutting.

The glueing unit can be used as a portable edgebander just taking away the three screws which fix it to the table.





Gluing roller with polymerization processing. Allows to band ABS tapes with 3D and glass effect.



Speed adjustment controlled by microprocessor.



Temperature adjustment (120 to 200°C) controlled by microprocessor for higher accuracy on measurement

Temperature is rising by impulses, which protects the heating elements and increasing their working life.





Rear connecting box to plug in the PEB250+ and a panel feeder. The table has the corresponding holes for its fixation. (Models PEB250TRM and PEB250TA)



Extending frontal guide to work with a total stability.



Easy banding of shaped and round panels.



Automatic rear tape cutting. Foot pedal for curved or shaped pieces.

perfect finishing.



 $Trimming\ unit\ for\ tapes\ up\ to\ 1\ mm\ thickness.$



Specifications

PEB250+, PEB200, PEB250TA, PEB250TRM, PEB250TRC, PEB200TRC

830 W
120-200°C
170°C
2, 4, 5 and 6 m/min
3.6 m/min
10-62 mm

PEB250TA



Hot melt glue pot edge bander with automatic rear tape cutting. Foot pedal for curved or shaped pieces.

Optional accessories:

Motorized trimming unit. Guide extension. Panel presser.

PEB250TRC | PEB200TRC



Model with similar features as the PEB250TA but with rear manual end cutting.

Model PEB200TRC without electronic speed nor temperature adjustment.

Standard equipment
PEB250TA, PEB250TRM, PEB250TRC,
PEB200TRC
Bag of glue 250 gr.

Optional accessories see page 112



Tape thickness	0.4-3 mm
Tank capacity	230 cm3
Weight PEB250 and PEB200	9 kg
Weight PEB250TA, PEB250TRC and PEB200TRC	30 kg

Optional accessories PEB250TA, PEB250TRM, PEB250TRC, PEB200TRC



MI250 Tilting table. For gluing panels with a lean from 15° to 50°.

5600510 FR256N Edge trimming set 2800000 AU93 Edge trimmer 2100000 RC21E End trimmer 2100600 RC221R End trimmer (2 mm) 5245922 RC321S End trimmer (3 mm) 6399082 Cantspray 8599694 Netspray 2599266 Hot melt container 4 Kg. 5031110 Scrapper 5846351 EB58K Working table



5046704 Guide extension (for MEB250, MEB250A).



5046703 AK97NW edge trimmer + pressers +roller (for MEB250, MEB250A).



5046705 RP80 presser + support (for MEB250A).

Hot melt glue

Special for Virutex edgebanders with glue pot.

For a good and durable banding we recommend to use our hot melt glue.

Only using our special glue we can guarantee the correct operation of our machines.



2599266 Container of 4 Kg of hot melt glue for EB135, EB140, PEB250, PEB200, PEB250TA, PEB250TRC and PEB200TRC. Working temperature: 150-170° C Good adherence and heat resistance.

CantSpray



Cantspray is a non-stick product without silicone for edgebanders. It avoids that rest of glue adhere to the trimming blades, front and rear cutting and other parts of the edgebander. It maintains these parts in an optimal condition of work. It does not contain silicone in its composition, so it does not grease nor it stains the parts of the machine or the pieces to be banded. It avoids, in the banded pieces, problems in after-treatments of painted, lacquer, varnished or other processes.



NetSpray



Netspray is a very effective multipurpose cleaner for cleaning rests of glue.

It dissolves the persistent dirt, oil, fat, wax, tar, rubber, marks of wearing down, as well as silicone residues or glue. It is also an effective degreaser. It eliminates residues of self-adhesive labels and he is very effective in the previous cleaning to the positioning of adhesives.

It does not irritate the skin and it has an pleasant citric scent.



CFC FREE



Automatic, low maintenance, hot melt edge pre-gluer, for pre-gluing materials such as: plastic or wood laminate strips, layered strips, 0.4 to 3 mm PVC, ABS, polyester, melamine or wood veneer tapes. Like the PR25P, it automatically glues tapes for later use with edgebanders for pre-glued tapes, as manufactured by Virutex, or with any hot air edgebanding machines. It has thermoelectric temperature control, automatic start and stop of the feed motor, depending on the glue temperature, and an accurate dosage mechanism $which \, dispenses \, the \, exact \, amount \, of \,$ glue to obtain the required density on the back of the tape. It has a built-in, automatic winder which easily unwinds rewinds it already glued with no risk of accidental gluing, thanks to the built in drying unit. It has a low maintenance, nonstick silicon dispenser roller which prevents glue blockages.



High quality pre-gluing.



Pre-gluing strips.



Easy access glue tank on top. The glue application system includes an easy, non-stick silicon roller.

Optional accessories

Optionally, the machine can be fitted with a triple winder (2545633) for pre-gluing up to three edges at the same time (edges with the same thickness). This triples the machine's production capacity, that is very important for users who wish to create a stock of pre-glued edges. (contains: 4 reel loading discs, 4 reel centering discs, assembly booklet and instructions).

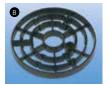


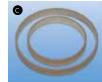
Standard equipment

Automatic winder, 2 multidiameter reel centering devices, 1 kg of glue and a cardboard roll centre ring.

2502522 Multi-diameter reel centring device (2 units included with standard equipment) ① 2545659 Pack of 25 Ø 85-mm cardboard rings for edge roll centres ② 2545660 Pack of 25 Ø 150-mm cardboard rings

for edge roll centres **©** 2599242 Hot melt glue, 1 kg bag





Specifications

Input power	1720 + 120 W
Minimum tape thickness	0.4 mm
Max. tape thickness: strip/roll/roll+support 25	45632 16/2/3 mm
Maximum tape width	104 mm
Feeding speed	510 m/h=8.5 m/min
Tape pre-glued with 1 Kg of glue	250 m of tape 25 mm width
Tank capacity	2 kg of glue
Weight	37.8 kg

Optional

2545632 Support for large rolls. Ideal for 2 and 3-mm thick edge rolls.





PR25P | Pre-gluer for tapes

Low maintenance, hot melt edge pre-gluer for pre-gluing materials such as: plastic or wood laminate strips, layered strips, 0.4 to 2 mm PVC edges, ABS, polyester, melamine or wood veneer tapes.

The machine glues tapes for later use with edfebanders for pre-glued tapes, as manufactured by Virutex, or with any hot air edgebanding machines.

It has thermoelectric temeprature control, automatic start and stop of the feed motor, depending on the glue tmeprature, and an accurate dosage mechanism which dispenses the exact amount of glue to obtain the required density on the back of the tape. It consumes between 160 and 200 g of glue per sqm. It has a built-in manual winder which lets the original roll easily unwind and then rewinds it with the tape already glued and ready for use. Using the optional kit, two similar tape rolls can be pre-glued at the same time.



Easy to handle and start, allows rolls to be preglued without complications.



High quality pre-gluing.



Pre-gluing strips.

Optional accessories

2545631 Double winder for the manual PR25P. Simultaneously pre-glues two edge rolls with the same thickness (contains: 4 reel loading discs, 8 reel centring devices, assembly and instruction manual).



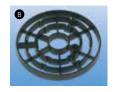
2545628 DV25P Automatic winder. Kit to convert the manual PR25P into an automatic PR25P-DV.

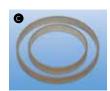


Standard equipment

Manual winder, 2 multidiameter reel centering devices, 1 kg of glue and a cardboard roll centre ring.

2502522 Multi-diameter reel centring device (2 units included with standard equipment) ①
2545659 Pack of 25 Ø 85-mm cardboard rings for edge roll centres ②
2545660 Pack of 25 Ø 150-mm cardboard rings for edge roll centres ③
2599242 Hot melt glue, 1 kg bag





Input power	1,720 W
Minimum tape thickness	0.4 mm
Max. tape thickness (strip)	16 mm
Max. tape thickness (roll)	2 mm
Maximum tape width	104 mm
Feeding speed	510 m/h=8.5 m/min
Tank capacity	2 Kg of glue
Weight	26 kg

















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